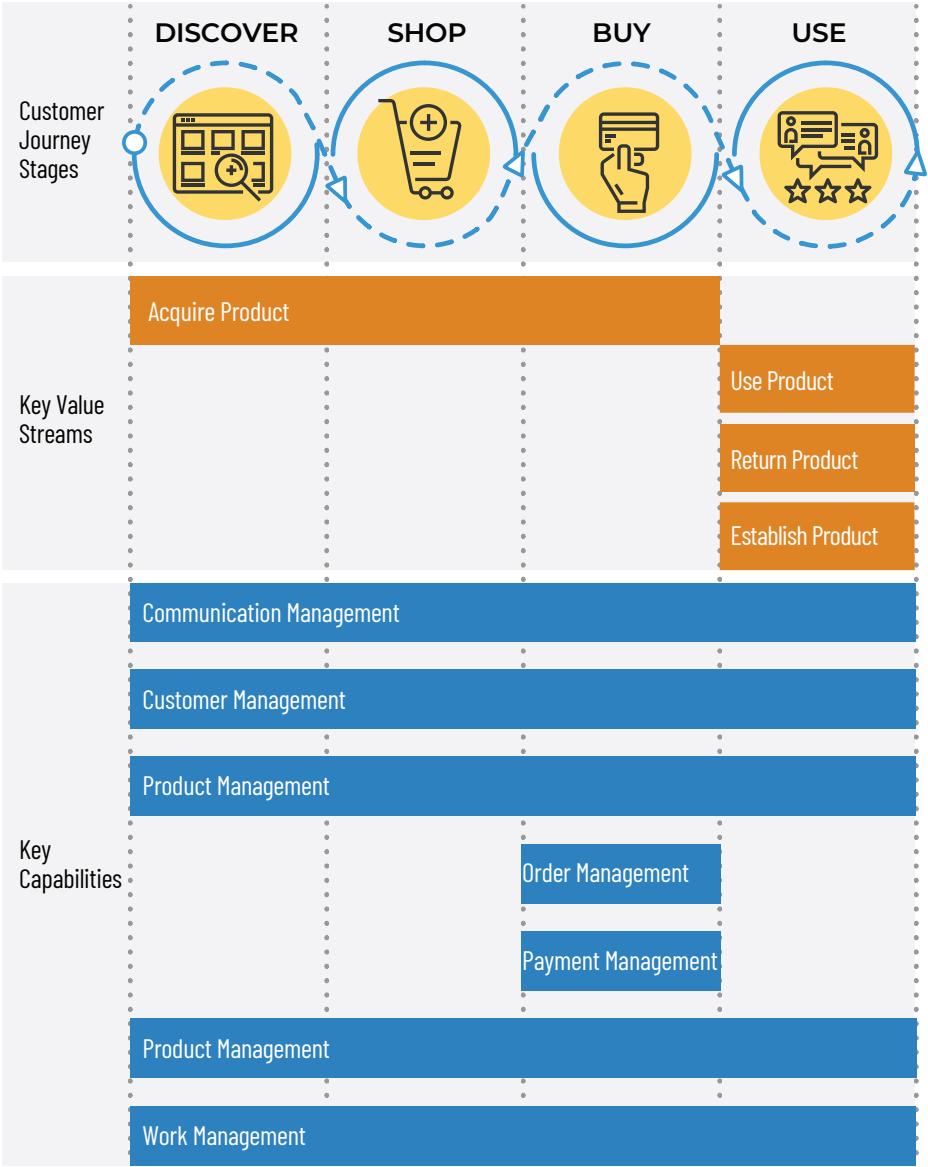


Figure 4.2: Alignment of Journeys, Value Streams, and Capabilities



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